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STAHLGUSSWERK KETSCHEIDORF VER

Production Goal in Tons

Actual Production in Tons

3.0	3.3
17.1	15.1
22.8	28.3
15.2	13.2
3.4	3.2
1.8	7.2
0.1	0.2
21.7	11.7
22.5	23.4
6.0	6.6
1.7	---
12.1	7.8
35.6	32.0
6.9	---
22.4	12.2
4.9	4.7
6.2	5.3
4.7	4.3
3.2	4.1
0.3	0.3
1.5	1.3
1.3	1.2
2.1	2.1
7.8	4.8
8.5	10.2
7.0	5.0
0.5	0.2
1.4	1.0
0.09	0.1
0.7	---
3.5	2.3
3.3	---
0.09	0.1
1.5	1.0

c) Reasons for the difference:

- 1) The production goal of 250 tons is too high.
- 2) Shortage of materials: Currently there is a lack of Hematite. A

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- 2 -

shut-down of production could only be avoided by changing the smelting batch (Schmelzsätze).

- 3) A constantly high rate of illness, up to an average 9 percent in the foundry; among the hand molders (Handformer) up to 60 percent from time to time.
- 4) A breakdown of the number 2 cold circular saw (Kaltkreissäge) caused by a bearing breakdown resulted in a three-day interruption of production.

4. Materiel:

- a) Production materiel; as was already mentioned there is a lack of hematite.
- b) Auxiliary materiel; delivery of Wferlinger sand is very unsatisfactory. There is also a shortage of core iron.

5. Contracts:

Generally speaking the situation regarding contracts is good.

6. Construction projects:

- a) See the production report for the month of February. *

- aa) State of work:

The compressor is set up. Construction in the cleaning and dressing shop is finished. The annealing oven is finished, excepting the smoke stack and fixtures.

- bb) Difficulties:

At present none worth considering.

- b) Approved major repairs:

- aa) State of work:

The base of the number 1 convertor (1.Konverterstand) is finished. Because of an engine breakdown the 5-ton NAG-Büssing truck is under repair.

- bb) Difficulties:

Repair of the truck engines; at present there is no repair shop which can repair broken cylinders.

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